## Kit building notes:

Order of mounting parts on the circuit board:

- 1) 1206 size 0.1 uF SMT capacitors C2 at pin 1 pad of U1. 1206 size 0.1uF SMT capacitors C15, C21, C22, C23 adjacent to U7. 1206 size 0.01uF SMT capacitors fill remaining ten SMTlocations.
- 2) Five-pin SMT voltage regulator, U2, on bottom of board Exercise care in mounting U2 on the circuit board. Make sure U2 leads are well centered on their pads before tacking part in place by careful soldering of one lead. Apply heat to pin to reposition U2 and when properly positioned carefully solder the other leads. Use solder wick to remove excess solder or solder bridges between pins.
- 3) U8, FIN1002, on bottom of board with careful soldering as with U2.
- 4) U4, Si570, on bottom of board with careful soldering as with U2.
- 5) Mount all SOICs on bottom of the board. (If an IC in the kit fits a location then it is right for that location.)
- 6) Yoltage regulator U1 is mounted to top of board with a 4-40 machine screw, #4 star lock washer, and hex nut attaching the tab of U1 to the board.
- 7) DIP switch pack, SW1, mounted on top of board.
- 8) 2-pin and 3-pin sockets mounted in J1 and J2 locations. Use 9-pin header piece in the kit to align J1 and J2.
- 9) Resistors R1 through R25 on top of board with R11, R12, R13, R14, R15, R16, and R25 mounted flat to board. All other resistors mounted in a hairpin fashion.
- 10) Capacitors C1, C3, C7, C10, C14, C17, C18, C19 and C20 mounted on top of the board.
- 11) Socket for U3 mounted on top of board.
- 12) Mount D1 on top of the board in a hairpin fashion with the diode body above the hole closest to the board edge.
- 13) Connect a shorting wire from the /ENRX hole to the grounded hole to its left.

SoftRock Projects		
SoftRock Lite+Xtall v8.3		
Tony KB9YIG	Rev 1.0	Page 3 of 3
	5/15/2008	